

## IVR 50/24-2 SC

For safe vacuuming of solids such as combustible and hazardous dust and swarf: The mobile, robust IVR 50/24-2 Sc for operation in non-explosive areas.



**Order no.** 9.989-410.0

- Cyclone-like pre-separation system
- Ergonomic container control

### Technical data

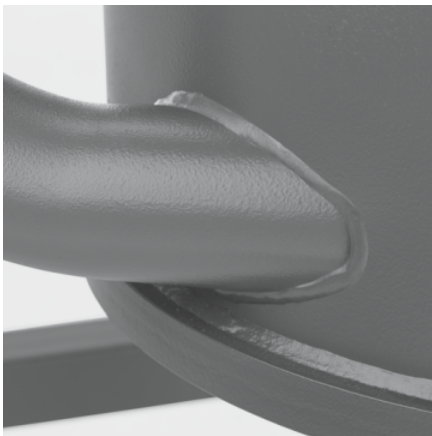
<b>EAN code</b>		4054278695006
<b>Supply voltage</b>	<b>Ph / V / Hz</b>	1 / 220 - 240 / 50 - 60
<b>Air flow</b>	<b>l/s / m³/h</b>	148 / 532
<b>Vacuum</b>	<b>mbar / kPa</b>	230 / 23
<b>Container content</b>	<b>l</b>	50
<b>Rated input power</b>	<b>kW</b>	2.4
<b>Vacuuming type</b>		Electric
<b>Filter areas</b>	<b>m²</b>	1.75
<b>Connection nominal diameter</b>		ID 50
<b>Accessory nominal diameter</b>		ID 50 / ID 40
<b>Sound pressure level</b>	<b>dB(A)</b>	68
<b>Main filter dust class</b>		M
<b>Weight without accessories</b>	<b>kg</b>	99
<b>Weight incl. packaging</b>	<b>kg</b>	107
<b>Dimensions (L × W × H)</b>	<b>mm</b>	855 × 760 × 1290

Users must receive training on this device.

### Equipment

<b>Secondary filter</b>	■
<b>Container emptying</b>	Set-down trolley

■ Included in the scope of supply.



### Particularly robust, particularly flexible

- With practical, movable suction hose port/pipe bend.
- Despite its very compact design, it features numerous options for carrying accessories.
- Machine and chassis very robust and equipped with high wall thicknesses.



### Fitted with two very quiet fan motors

- For powerful suction power and optimum cleaning performance.
- Fans can be switched on separately for individual suction power as required.
- Very quiet drive head ensures that the cooling air is blown out evenly.

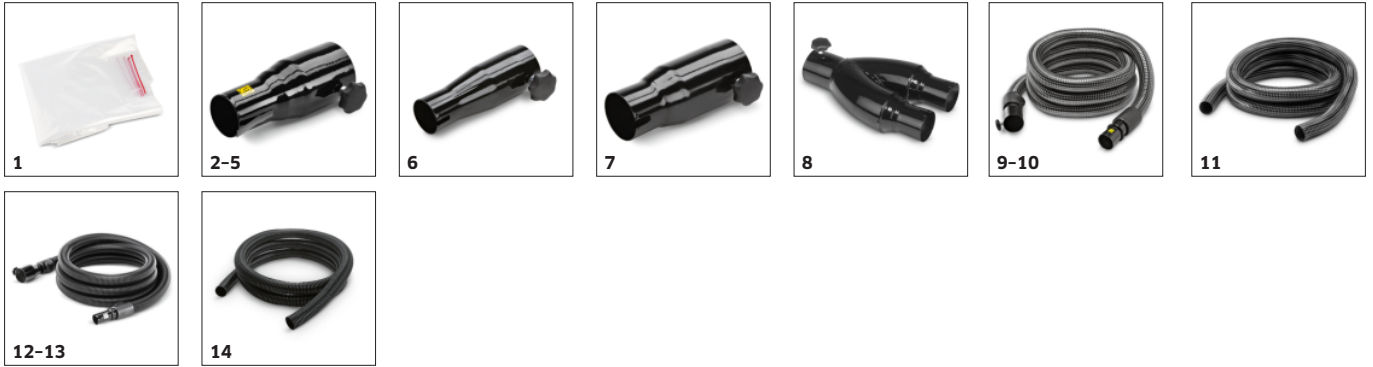


### Convenient, manual filter cleaning

- Effortless operation by means of an ergonomically placed lever if required.
- Extends the life of the filter and thus reduces the maintenance effort.
- Identical cleaning results, regardless of the amount of force used.

## ACCESSORIES FOR IVR 50/24-2 SC

### 9.989-410.0



	Order no.	Description	
<b>EMPTYING SUPPORTS</b>			
<b>Emptying bags</b>			
PE emptying bag dia. 540 mm 50 l	1	9.977-885.0	<input checked="" type="checkbox"/>
<b>ADAPTERS / REDUCERS / DISTRIBUTORS</b>			
<b>Accessories adapter</b>			
Adapter accessories DN 50 to DN 51	2	9.989-603.0	<input type="checkbox"/>
Adapter accessories DN 51 to DN 50	3	9.989-601.0	<input type="checkbox"/>
Adapter accessories DN50 to DN61	4	9.989-602.0	<input type="checkbox"/>
Adapter accessories DN 61 to DN 50	5	9.989-604.0	<input type="checkbox"/>
<b>Reducers/expanders</b>			
Reduction DN50 to DN40	6	9.981-231.0	<input type="checkbox"/>
<b>Expander</b>			
Expansion DN50 to DN70	7	9.981-921.0	<input type="checkbox"/>
<b>Distributor</b>			
Y-piece fitting DN50 to DN40	8	9.981-149.0	<input type="checkbox"/>
<b>HOSES</b>			
<b>PVC</b>			
Hose PVC DN50 3 m	9	9.989-615.0	<input type="checkbox"/>
Hose PVC DN50 5 m	10	9.989-616.0	<input type="checkbox"/>
PVC hose DN50 15 m without connectors	11	9.989-634.0	<input type="checkbox"/>
<b>EVA hoses</b>			
Hose EVA NW50 3 m	12	9.988-090.0	<input type="checkbox"/>
Hose EVA NW50 5 m	13	9.988-091.0	<input type="checkbox"/>
EVA hose DN50 15 m without connectors	14	9.989-631.0	<input type="checkbox"/>

■ Included in the scope of supply. □ Available accessories.

## ACCESSORIES FOR IVR 50/24-2 SC

### 9.989-410.0



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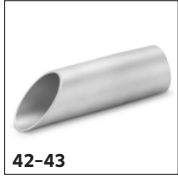
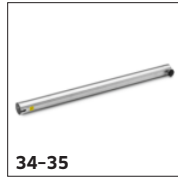
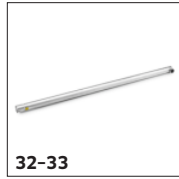
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		Order no.	Description	
<b>HOSES</b>				
<b>Hose installation sets</b>				
Hose installation kit DN50	15	9.989-628.0	Multipiece hose connection kit, DN 50.	<input type="checkbox"/>
<b>PU hoses</b>				
Hose PU DN50 3 m	16	9.989-619.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 3 m.	<input type="checkbox"/>
Hose PU DN50 5 m	17	9.989-620.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 5 m.	<input type="checkbox"/>
PU hose DN50 15 m without connectors	18	9.989-638.0	PU hose without tap adapter, DN 50. Electroconductive and temperature-resistant up to 80 °C. Length: 15 m.	<input type="checkbox"/>
<b>ME-PU-hoses</b>				
Hose ME-PU DN50 3 m	19	9.989-623.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 3 m.	<input type="checkbox"/>
Hose ME-PU DN50 5 m	20	9.989-625.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 5 m.	<input type="checkbox"/>
ME-PU hose DN50 15 m without connectors	21	9.989-641.0	Electroconductive, oil-resistant ME-PU hose without tap adapter, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 15 m.	<input type="checkbox"/>
<b>HANDLES</b>				
Elbow aluminium 45° DN40	22	9.989-544.0	45° curved handle made from aluminium, DN 40.	<input type="checkbox"/>
Elbow aluminium 45° DN50	23	9.989-547.0	Handle with 45° bend. Made from aluminium, DN 50.	<input type="checkbox"/>
Handle DN 40	24	9.977-679.0	45° curved and electroconductive handle made from stainless steel. Inner cone DN 40.	<input type="checkbox"/>
Handle DN 50	25	9.977-678.0	Electroconductive and 45° curved handle made from stainless steel. Inner cone DN 50.	<input type="checkbox"/>
Stainless steel handle NW40	26	9.989-036.0	Curved and electroconductive handle made from stainless steel. Angle 45°, inner cone NW 40.	<input type="checkbox"/>
Stainless steel handle NW50	27	9.988-111.0	Curved and electroconductive handle made from stainless steel. Angle 45°, inner cone NW 50.	<input type="checkbox"/>
<b>SUCTION TUBES</b>				
Carbon suction tube 1500 mm DN40	28	9.989-552.0	Very light carbon extension tube, electroconductive, DN 40. Length: 1500 mm.	<input type="checkbox"/>

■ Included in the scope of supply. □ Available accessories.

## ACCESSORIES FOR IVR 50/24-2 SC

### 9.989-410.0



	Order no.	Description	
<b>SUCTION TUBES</b>			
Carbon suction tube 1500 mm DN50	29 9.989-553.0	Electroconductive, very light carbon extension tube. Inner cone DN 50, 1500 mm long.	<input type="checkbox"/>
Suction tube 850 mm DN 40	30 9.977-525.0	Steel extension tube, electroconductive, DN 40. Length: 850 mm.	<input type="checkbox"/>
	31 9.977-531.0	850 mm long extension tube made from steel. Electroconductive and with inner cone DN 50.	<input type="checkbox"/>
Aluminium suction tube 1500 mm NW40	32 9.989-038.0	Stainless steel extension tube, electroconductive, NW 50. Length: 1500 mm.	<input type="checkbox"/>
Aluminium suction tube 1500 mm NW50	33 9.989-035.0	Electrically conductive suction tube (1500 mm) made of aluminium with 50 mm diameter.	<input type="checkbox"/>
Stainless steel suction tube 850 mm NW40	34 9.989-039.0	Stainless steel extension tube, electroconductive, NW 40. Length: 850 mm.	<input type="checkbox"/>
Stainless steel suction tube 850 mm NW50	35 9.988-114.0	Electroconductive extension tube made from stainless steel. Inner cone NW 50.	<input type="checkbox"/>
<b>NOZZLES</b>			
<b>Standard nozzles</b>			
Standard PVC nozzle DN40	36 9.989-674.0	Electroconductive standard PVC nozzle. DN 40.	<input type="checkbox"/>
Standard PVC nozzle DN50	37 9.989-673.0	Electroconductive standard PVC nozzle. DN 50.	<input type="checkbox"/>
Standard nozzle silicone DN40	38 9.988-401.0	Stretchy standard nozzle made from silicone, inner cone DN 40.	<input type="checkbox"/>
Standard nozzle silicone DN50	39 9.988-402.0		<input type="checkbox"/>
Standard nozzle cuttable rubber DN40	40 9.989-677.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 40.	<input type="checkbox"/>
Standard nozzle cuttable rubber DN50	41 9.989-675.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 50.	<input type="checkbox"/>
Standard aluminium nozzle DN40	42 9.980-748.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 40.	<input type="checkbox"/>

Available accessories.

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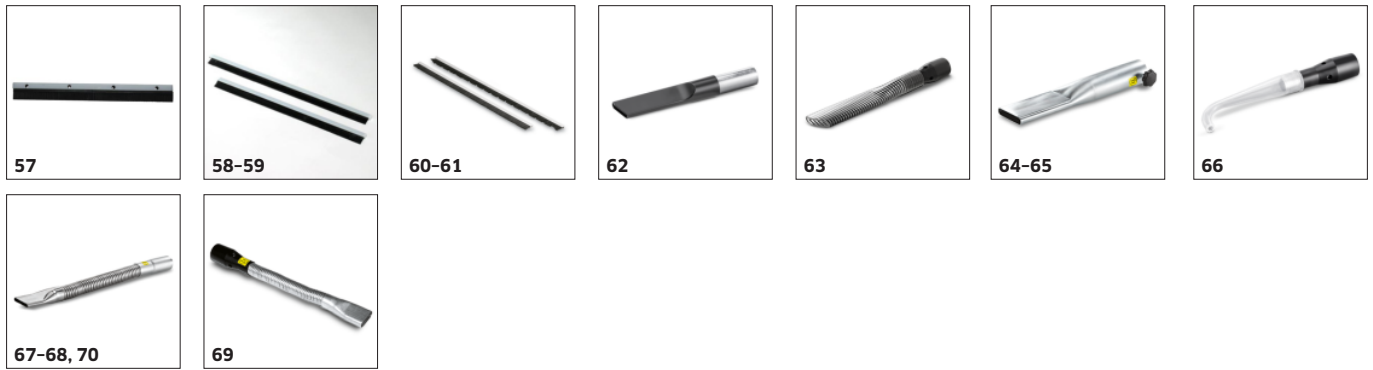


		Order no.	Description	
<b>NOZZLES</b>				
<b>Standard nozzles</b>				
Standard aluminium nozzle DN50	43	9.980-749.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 50.	<input type="checkbox"/>
<b>Flexible standard nozzles</b>				
Standard nozzle flexible PVC DN40	44	9.981-420.0	Electroconductive, flexible round nozzle made from galvanised steel, with rubber mouthpiece DN 30.	<input type="checkbox"/>
Standard nozzle flexible PVC DN50	45	9.981-421.0	Electroconductive, flexible round nozzle made from galvanised steel, DN 50, with rubber mouthpiece DN 30.	<input type="checkbox"/>
Standard nozzle, flexible, angled 90° PP DN40	46	9.981-429.0	Flexible, electroconductive angled nozzle, DN 40, length: 800 mm.	<input type="checkbox"/>
Standard nozzle, flexible, angled 90° PP DN50	47	9.981-430.0	Flexible, electroconductive angled nozzle, DN 50, length: 800 mm.	<input type="checkbox"/>
<b>Floor nozzles</b>				
Aluminium floor nozzle 370 mm DN40	48	9.989-683.0	Floor nozzle, 370 mm, made from aluminium. DN 40.	<input type="checkbox"/>
Aluminium floor nozzle, el, 370 mm, DN40	49	9.989-682.0	Floor nozzle, 370 mm, made from aluminium. Electroconductive. DN 40.	<input type="checkbox"/>
Aluminium floor nozzle 200 mm DN50	50	9.981-426.0	Floor nozzle, DN 50, with 200 mm suction width.	<input type="checkbox"/>
Aluminium floor nozzle 370 mm DN50	51	9.989-664.0	Floor nozzle. 370 mm, made from aluminium. Electroconductive. DN 50.	<input type="checkbox"/>
Aluminium floor nozzle, el, 370 mm, DN50	52	9.987-612.0	Electroconductive multi-purpose floor nozzle. 370 mm wide, DN 50.	<input type="checkbox"/>
Aluminium floor nozzle 500 mm DN50	53	9.989-684.0	Floor nozzle, 500 mm, made from aluminium. Electroconductive. DN 50.	<input type="checkbox"/>
Aluminium floor nozzle, el, 500 mm, DN50	54	9.981-925.0	Floor nozzle with 500 mm suction width and hinge. DN 50, electroconductive.	<input type="checkbox"/>
Stainless steel floor nozzle el 370 mm DN40	55	9.989-558.0	Multi-purpose floor nozzle (370 mm), electroconductive, DN 40.	<input type="checkbox"/>
Stainless steel floor nozzle el 370 mm DN50	56	9.988-115.0	Floor nozzle (370 mm) made from stainless steel, electroconductive, DN 50.	<input type="checkbox"/>

Available accessories.

## ACCESSORIES FOR IVR 50/24-2 SC

### 9.989-410.0



		Order no.	Description	
<b>NOZZLES</b>				
<b>Floor nozzles</b>				
Floor nozzle rubber strip oil-resistant. 220 mm	57	9.981-923.0	Squeegee with plastic strip for floor nozzle, 220 mm wide.	<input type="checkbox"/>
Floor nozzle rubber strip 370 mm	58	9.981-914.0	Squeegee with profiled strip for floor nozzle, 370 mm wide.	<input type="checkbox"/>
Floor nozzle rubber strip 500 mm	59	9.981-915.0	Oil-resistant squeegee with profiled strip for floor nozzle, 500 mm wide.	<input type="checkbox"/>
Floor nozzle brush strip el. 370 mm	60	9.984-939.0	Electroconductive squeegee for floor nozzle, 370 mm wide.	<input type="checkbox"/>
Floor nozzle brush strip 500 mm	61	9.980-764.0	Brush strip set for floor nozzle 500 mm, with profiled strip.	<input type="checkbox"/>
<b>Crevice nozzles</b>				
Crevice nozzle PP 15 mm × 145 mm DN50	62	9.988-117.0	Electroconductive, flat multi-purpose crevice nozzle made from plastic, DN 52.	<input type="checkbox"/>
Crevice nozzle PU 22 mm × 175 mm DN50	63	9.981-482.0	Crevice nozzle made from PU, DN 50.	<input type="checkbox"/>
Crevice nozzle 18 mm × 120 mm DN50	64	9.981-442.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 17 mm slot width.	<input type="checkbox"/>
Crevice nozzle 25 mm × 120 mm DN50	65	9.981-465.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 25 mm slot width.	<input type="checkbox"/>
<b>Flexible crevice nozzles</b>				
Flexible crevice nozzle silicone 65 mm DN50	66	9.988-403.0	Flexible crevice nozzle made from silicone, DN 50.	<input type="checkbox"/>
Flexible crevice nozzle 11 mm × 58 mm DN40	67	9.989-681.0	Electroconductive and flexible crevice nozzle, 11 × 58 mm.	<input type="checkbox"/>
Flexible crevice nozzle 20 mm × 45 mm DN40	68	9.981-423.0	Flexible and electroconductive crevice nozzle made from galvanised steel with 20 mm slot width, DN 40.	<input type="checkbox"/>
Flexible crevice nozzle 12 mm × 45 mm DN50	69	9.981-424.0	Flexible, electroconductive galvanised crevice nozzle, DN 50, with 13 mm slot width.	<input type="checkbox"/>
Flexible crevice nozzle 20 mm × 45 mm DN50	70	9.981-425.0	Flexible and electroconductive crevice nozzle made from galvanised steel with 20 mm slot width, DN 50.	<input type="checkbox"/>

Available accessories.

## ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0



		Order no.	Description	
<b>NOZZLES</b>				
<b>Surface nozzles</b>				
Silicone surface nozzle 120 mm DN40	71	9.988-118.0	Electroconductive rubber nozzle, angled, DN 40, suitable for use with foods.	<input type="checkbox"/>
Silicone surface nozzle 120 mm DN50	72	9.988-119.0	Electroconductive rubber nozzle, angled, DN 50, suitable for use with foods.	<input type="checkbox"/>
Aluminium surface nozzle, 150 mm, DN 40	73	9.989-666.0	Surface nozzle, 150 mm, made from aluminium. DN 40.	<input type="checkbox"/>
Aluminium surface nozzle 150 mm DN50	74	9.989-665.0	Surface nozzle, 150 mm, made from aluminium. DN 50.	<input type="checkbox"/>
<b>Liquid nozzles</b>				
Liquid nozzle 900 mm DN50	75	9.981-427.0	Bypass nozzle, DN 50, overall length: 1000 mm.	<input type="checkbox"/>
<b>Borehole nozzles</b>				
Blind hole nozzle DN40	76	9.989-671.0	90° curved blind hole nozzle with 60 mm diameter.	<input type="checkbox"/>
Blind hose nozzle angled 60° DN40	77	9.989-669.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	<input type="checkbox"/>
Blind hose nozzle angled 90° DN40	78	9.989-667.0	90° curved blind hole nozzle with 60 mm diameter. DN 40.	<input type="checkbox"/>
Blind hose nozzle angled 90° 200 mm extension DN40	79	9.989-670.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	<input type="checkbox"/>
<b>BRUSHES</b>				
<b>Standard brushes</b>				
Standard brush 40 mm DN40	80	9.981-431.0	Flat brush nozzle DN 40.	<input type="checkbox"/>
Standard brush 40 mm DN50	81	9.981-432.0	Flat brush nozzle DN 50.	<input type="checkbox"/>
<b>End brushes</b>				
End brush Ø 82 mm DN40	82	9.989-609.0	Electroconductive end brush with 82 mm diameter. DN 40.	<input type="checkbox"/>
End brush Ø 82 mm DN50	83	9.989-608.0	Electroconductive end brush with 82 mm diameter. DN 50.	<input type="checkbox"/>
<b>Surface brushes</b>				
Surface brush PP 24 mm DN40	84	9.989-610.0	Electroconductive surface brush. DN 40.	<input type="checkbox"/>

Available accessories.



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### 9.989-410.0



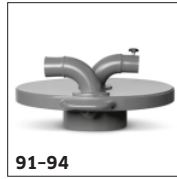
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	Order no.	Description	
<b>BRUSHES</b>			
<b>Surface brushes</b>			
Surface brush 300 mm DN40	85 9.981-911.0	Vacuum brush, 300 mm, with 45° connection, with star screw, horsehair bristles.	<input type="checkbox"/>
Surface brush 300 mm DN50	86 9.981-912.0		<input type="checkbox"/>
<b>PRE-SEPARATORS</b>			
<b>Pre-separator</b>			
Pre-separator Ef solid materials 100 l DN70	87 9.982-238.0	Mobile pre-separator station with 110 l volume and emptying flap.	<input type="checkbox"/>
Pre-separator dust 40 l DN40	88 9.989-687.0		<input type="checkbox"/>
Pre-separator dust 60 l DN50	89 9.989-688.0		<input type="checkbox"/>
Pre-separator drum 200 l	90 9.989-685.0	Standard drum which complies with the ISO 15750-2 standard.	<input type="checkbox"/>
<b>Pre-separator lid</b>			
Pre-separator cover Op liquids ø 517 mm DN70	91 9.981-666.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	<input type="checkbox"/>
Pre-separator cover Op liquids ø 575 mm DN70	92 9.981-662.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	<input type="checkbox"/>
Pre-separator cover solid materials ø 517 mm DN70	93 9.981-665.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	<input type="checkbox"/>
Pre-separator cover solid materials ø 575 mm DN70	94 9.981-661.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	<input type="checkbox"/>
<b>ACCESSORY SETS</b>			
<b>Liquids</b>			
Liquid accessory kit DN 40	95 9.989-660.0	Accessory kit DN 40 for liquid vacuums: PU hose 3 m (9.989-617.0), handle (9.977-679.0), standard nozzle (9.988-401.0), reducer (9.989-690.0), surface nozzle 120 mm (9.988-118.0).	<input type="checkbox"/>
Liquid accessory kit DN50	96 9.989-661.0	Accessory kit DN 50 for liquid vacuums: PU hose 3 m (9.989-619.0), handle (9.977-678.0), standard nozzle (9.988-402.0), reducer (9.977-772.0), surface nozzle 120 mm (9.988-119.0).	<input type="checkbox"/>
<b>Liquids/swarf</b>			
Accessory kit for liquids/chips DN40	97 9.989-657.0	Accessory kit, DN 40, for liquid and swarf vacuum: ME-PU hose, 3 m (9.989-621.0), handle (9.977-679.0), suction tube (9.977-525.0), floor nozzle (9.989-683.0), standard nozzle (9.989-674.0).	<input type="checkbox"/>
Accessory kit for liquids/chips DN50	98 9.989-658.0	Accessory kit DN50 for liquid vacuum and swarf vacuum: 3 m ME-PU hose (9.989-623.0), handle (9.977-678.0), standard nozzle (9.989-673.0), reducer (9.977-772.0), surface nozzle (9.988-119.0).	<input type="checkbox"/>

Available accessories.

## ACCESSORIES FOR IVR 50/24-2 SC

### 9.989-410.0



		Order no.	Description	
<b>ACCESSORY SETS</b>				
<b>Solids/dusts</b>				
Accessory kit for solids/dust DN 40	99	9.989-659.0	Accessory kit DN 40 for industrial vacuum cleaners (solids and dust): EVA hose (9.988-088.0), handle (9.977-679.0), standard nozzle (9.988-401.0), reducer (9.989-690.0).	<input type="checkbox"/>
Accessory kit for solids/dust DN 50	100	9.989-662.0	Accessory kit DN 50 for industrial vacuum cleaners (solids and dust): EVA hose (9.988-090.0), handle (9.977-678.0), standard nozzle (9.988-402.0), reducer (9.977-772.0).	<input type="checkbox"/>

Available accessories.