

Feasibility evaluation supplier

Supplier data		Contact person	
Company:		Name:	
Address:		Tel.:	
		Email:	

Drawing data					
Material-No.	Description	Change			Date
		Index	Count	Number	

☐ Initial request

☐ Technical change

1.	Is the part appropriately described (specifications, requirements, 3D, etc.) to perform a feasibility evaluation?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which information is missing?
2.	Is it possible to reach all the requirements of the described part unrestrictedly according to the part specific documents (2D drawing, 3D, DFM)? Which status of the drawing did you receive?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach the part specific requirements?
3.	Is it possible to manufacture the especially highlighted drawing attributes with a proven capability according to the stamped measurements or to the especially specified capabilities within the drawing? Can you guarantee that the main functions of the part can be ensured (also as parts of an assembly group)?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach the part specific requirements/functions?

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4.	Are the APQP elements defined and are the necessary documents and information available? Is the timeline clear when you have to provide which APQP element? Can you ensure enough capacity to perform the APQP elements?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO --> Which documents are missing or which information is not clear?
5.	Is the timeline for the ramp up of the production available and can it be confirmed? Can you ensure the necessary capacity?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach or improve the timeline?
6.	Are all measuring- and testing tools available to measure critical and special dimensions for production? Are the measuring- and testing tools validated regarding their applicability and measuring capability?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach this status and until when is it possible to realize them? Is it necessary to manufacture some special gauges?
7.	Do you have subcontractors that manufacture components of the finished product?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → If yes please summarize codes and suppliers
8.	Are the production steps clear and are all additional components for the production of the final product available? For example, grease, standard parts like screws, packaging and so on.	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which documents are missing or which information is not clear?

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9.	Are the necessary production equipment available (production, line, tool holders in the production line, screwdrivers, etc.)?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which production equipment is missing?
10.	Do the component / assembly complies with the requirements of KN 050.032 and the other Kärcher standards (environmentally friendly products – ingredients; REACH & ROHS, Link)?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Please describe necessary actions
11.	Are you able to prove the conformity (e.g. Test certificate 2.1, 3.1 (EN 10204) or test reports, etc.) according to our requirements with every shipment batch?	
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Please describe deviations and necessary actions

For Further information please refer to the Kärcher supplier portal → [Link](#)

Date / Stamp / legally binding signature

Replaces release from:	2020-02-14	Created by:	OSP-Q2 / GRAN	Released by:	OPG-Q / UEN
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