

# Feasibility evaluation toolmaker

Toolmaker data		Contact person	
Company:		Name:	
Address:		Tel.:	
		Email:	

Drawing data				
Material-No.	Description	Change		
		Index	Count	Number

☐ Initial request

☐ Technical change

1.	Is the part appropriately described (specifications, requirements, 3D, etc.) to perform a feasibility evaluation?		
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which information is missing?	
2.	Is it possible to reach all the requirements of the described part unrestrictedly according to the part specific documents (2D drawing, 3D, DFM)? Which status of the drawing did you receive?		
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach the part specific requirements?	
3.	If requested from Kärcher, are you able to perform a machine capability measurement on the defined critical dimensions (for each cavity)?		
	<input type="checkbox"/> YES	<input type="checkbox"/> NO → Which measures are necessary to reach the part specific requirements?	
4.	Is the timeline for the molds known and can it be confirmed?		

# Feasibility evaluation toolmaker

	<input type="checkbox"/> YES <input type="checkbox"/> NO → Which measures are necessary to reach or improve the timeline?
5.	Are all measuring- and testing equipment available to measure critical and special dimensions for production? Is all testing equipment validated regarding their applicability and measuring capability?
	<input type="checkbox"/> YES <input type="checkbox"/> NO → Which measures are necessary to reach this status and until when is it possible to realize them? Is it necessary to manufacture some special gauges?
6.	Is the release process of the mold/ part and the measurement process clear (quantity,etc.)?.
	<input type="checkbox"/> YES <input type="checkbox"/> NO → Please describe what is unclear.
7.	Are the molds designed in such a way that the behavior of the mold is as efficient as possible? In terms of cycle time of the mold, tolerances, lifetime of the mold, etc. ?
	<input type="checkbox"/> YES <input type="checkbox"/> NO → Please describe possible improvements

For Further information please refer to the Kärcher supplier portal → [Link](#)

\_\_\_\_\_  
Date / Stamp / legally binding signature

Replaces release from:	2020-02-14	Created by:	OSP-Q2 / GRAN	Released by:	OPG-Q UEN
Release date:	2025-04-11	Reviewed by:	OQD-P/ MAB	Page 2 of 2	